



Recommended settings HeavyDuty

Film Type	Recommended Temperature in °C				Recommended AirVolume in %			
	V1	V2	V3	V4	V1	V2	V3	V4
7.1	100-105	105-110	110-115	115-120	26	30	35	45
8.3	100-105	105-110	110-115	-	50-60	60-70	80-90	-

Listed values are recommendations to warrant durability of machine at good results.
These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.

Approx. change of wear parts	PaperWave	PlantWave	Climafilm100	PolyWave Ind. ESD/ClimaFilm50	Heavy Duty	PolyWave Eco & Super Eco
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	35,000m	40,000m	20,000m	30,000m	20,000m	40,000m
Special hardened Blade per side (2 sides)	x	15,000m	x	15,000m	5,000m	15,000m
PTFE Brown Belt	30.000	50.000	50.000	50.000	30.000	60.000